

PREMIUM DIVERSION TUBE REPAIR KIT

STICK-ON PATCH REPAIR

Use stick-on repair patches for repairs on pinholes and holes up to 1/4". In cold conditions, warm the patch and the area to be patched with a heat gun to aid in adhesion.

1. Drain and dry the Diversion Tube.
2. Thoroughly clean the area around the hole with the included alcohol pads.
3. Cut out a rounded patch, that covers the hole by at least 1" on all sides.
4. Center the patch over the hole.
5. Apply the patch in a rolling motion.
6. Rub out any bubbles.



GLUED PATCH REPAIR

1. Drain and Dry the Diversion Tube.
2. Cut out a rounded patch that is at least 2" larger than the hole on all sides.
3. Mask off an area slightly larger than the patch on the outside of the tube.
4. Clean the masked off area and one side of the patch with the included alcohol pads.
5. Scuff the masked off area and the patch with sand paper.
6. Clean the masked off area and the scuffed side of the patch with alcohol again.
7. Paint a layer of adhesive onto the masked off area and the patch.
8. Let the glue dry.
9. Apply a second coat of adhesive to both surfaces.
10. Let dry until tacky.
11. Once the glue is tacky apply the patch in a careful rolling motion. (If the glue has dried completely, it can be reactivated with a heat gun.)
12. Use a roller or rounded edge putty knife to apply pressure to the whole patch and push out any bubbles.

