

# REPAIR KIT INSTRUCTIONS (Potable Water Bladder)

AIRE Environmental Potable Water Bladders require special care because they are tasked with holding drinking water. We've put together a specialized repair kit just for these bladders to minimize the risk of contamination. Though the contents of the kit will provide a safe patch for the bladder, it should be noted that other contaminants could enter the bladder when it's punctured or during the patching process. Please use caution when working with potable water containers.

This patch kit is designed to repair holes, punctures and small tears up to 1" in diameter. Before repairing more extensive damage please give us a call at 1 (800) 247-3846.

## WHAT YOU NEED TO KNOW

### PREPARATION

1. Drain and dry the Potable Water Bladder.
2. Thoroughly clean the area to be patched using the included alcohol pads.
3. Cut out a rounded patch, using the provided fabric, that overlaps the hole by at least 2" on all sides.
4. Scuff the surface of the area to be patched and the smooth side of the patch itself with the included sandpaper.
5. Wipe off both of the scuffed areas with an alcohol pad.



### GLUE (XP 600)

1. Apply a thin even layer of glue to the scuffed areas and allow it to dry completely.
2. After the glue is dry, apply a second coat of glue and let it dry until it is tacky.
3. Apply the patch to the bladder in a rolling motion.
4. Use a roller or rounded edged putty knife to apply pressure to the whole patch and to push out any bubbles.

### USE

**Give the glue 24 hours to cure before filling the tank with water.**

*\*Consult local water management for cleaning recommendations.*

## RECOMMENDED PRODUCTS

**Quick Snap Berm**



**Universal Spill Kit**



**Diversion Tubes**



Need a custom size, color or design? Call 1 (800) 247-3846.

